

**Program Number 50-423-1**
**4-Year Contract**
**Work Hours (including related instruction): 8320**
**Related Instruction Hours: 576 • Night School Hours: 8**
**ABOUT APPRENTICESHIP**

Apprenticeships are employer-sponsored training programs. You must have a contract before being invited to school. A special application process is used for these programs. Please contact the Apprenticeship Office for the proper forms. Apprenticeship means you earn while you learn. If you want a career in a skilled trade, apprenticeship is the best way to get there. You'll combine on-the-job training with on-campus learning—you'll have the best of both worlds when it comes to learning the skills you need to get ahead. And even better, you'll earn a paycheck while you learn those skills.

**ABOUT THE CAREER**

Maintenance mechanics and millwrights install, dismantle, or move machinery and heavy equipment according to layout plans, blueprints, or other drawings. They keep machines, mechanical equipment, or the structure of an establishment in repair. Duties may involve pipe fitting; boiler making; insulating; welding; machining; carpentry; repairing electrical or mechanical equipment; installing, aligning, and balancing new equipment; and repairing buildings, floors, or stairs. This program provides the related instruction portion for this trade's apprenticeship.

**CAREERS**

Graduates of LTC's Maintenance Mechanic/Millwright Apprenticeship program work as journey-level maintenance mechanics/millwrights in a variety of industrial and organizational settings.

**INDUSTRIAL APPRENTICE APPLICATION REQUIREMENTS**

- Determined by employer
- Wisconsin Apprentice Contract

**PROGRAM OUTCOMES**

- Demonstrate proper rigging techniques.
- Select an appropriate power transmission system for a given application.
- Identify suitable pumps for given applications.
- Recommend bearings for given applications.
- Plan for fabricating parts and assemblies according to specifications.
- Apply operational and troubleshooting principles to fluid power systems.
- Lay out an equipment installation plan.
- Plan maintenance schedules for a given system.

**APPROXIMATE COSTS**

Contact the LTC Apprenticeship Office or visit [www.gotoltc.edu/apprenticeship](http://www.gotoltc.edu/apprenticeship) for detailed information.

**SPECIAL NOTE**

You must have a sponsoring employer and contract before attending school.

**CAREER & EDUCATION ADVANCEMENT OPPORTUNITIES**

LTC credits transfer to over 30 universities. For more information visit [gotoltc.edu/future-students/transfer](http://gotoltc.edu/future-students/transfer).

Catalog No.	Class Title	Credit(s)
<b>Term 1</b>		
50423710	Math for the MMMP Trades	1
50423713	Precision Measurements for the MMMP Trades	0.5
50423717	Electricity for the MMMP Trades	0.5
<b>2</b>		
<b>Term 2</b>		
50423711	Print Reading for the MMMP Trades	1
50423726	Safety/Tools/Torque for the MMMP Trades	0.25
50423712	Fasteners for the MMMP Trades	0.5
50423723	Adhesives and Sealants for the MMMP Trades	0.25
<b>2</b>		
<b>Term 3</b>		
50423737	Equipment Installation for the MMMP Trades	0.75
50423727	Concrete for the MMMP Trades	0.25
50423714	Rigging for the MMMP Trades	1
<b>2</b>		
<b>Term 4</b>		
50423738	Sheet Metal and Structural Steel for the MMMP Trades	0.75
50423716	Metallurgy for the MMMP Trades	0.50
50423715	Welding for the MMMP Trades	0.75
<b>2</b>		
<b>Term 5</b>		
50423735	Mechanical Power Transmission for the MMMP Trades	0.75
50423733	Belts, Sheaves, Pulleys, and Drives for the MMMP Trades	0.5
50423736	Conveyors for the MMMP Trades	0.25
50423734	Gears, Gearboxes, and Gear Assemblies for the MMMP Trades	0.5
<b>2</b>		
<b>Term 6</b>		
50423731	Couplings and Alignment for the MMMP Trades	0.5
50423730	Bearings for the MMMP Trades	0.75
50423725	Machine Lubrication for the MMMP Trades	0.25
50423724	Preventative and Predictive Maintenance for the MMMP Trades	0.5
<b>2</b>		
<b>Term 7</b>		
50423720	Pipefitting and Valves for the MMMP Trades	0.75
50423722	Packings, Seals, and Gaskets for the MMMP Trades	0.5
50423732	Pumps for the MMMP Trades	0.75
<b>2</b>		
<b>Term 8</b>		
50423721	Hydraulics for the MMMP trades	1
50423718	Pneumatics and Compressed Air for the MMMP Trades	0.75
50423719	Vacuum Systems for the MMMP Trades	0.25
<b>2</b>		
		<b>TOTAL 16</b>

*Curriculum and Program Acceptance requirements are subject to change. Program start dates vary; check with the Apprenticeship Office for details. The tuition and fees are approximate based on 2020-2021 rates and are subject to change prior to the start of the academic year.*

**ADHESIVES AND SEALANTS FOR MMMP TRADES...**compares adhesives and sealant types and applications. The apprentice skills will be developed related to applying adhesives and sealants to repair applications, interpreting SDS information, and handling hazardous materials. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**BEARINGS FOR THE MMMP TRADES...**will examine bearing types and applications, and compare equipment bearings. Then learners will develop skills related to bearing inspection, selection, removal, mounting, lubrication and diagnosing bearing failures. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**BELTS, SHEAVES, PULLEYS AND DRIVES FOR MMMP...**compares different belt types and drive components. Apprentices will develop skills related to inspecting, troubleshooting, removing, selecting, and installing belt drive systems. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**CONCRETE FOR THE MMMP TRADES...**examines the principles of concrete as well as anchoring. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**CONVEYORS FOR THE MMMP TRADES...**examines chain, belt, and other types of conveyors and related components. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**COUPLINGS AND ALIGNMENT FOR MMMP TRADES...**compares different coupling types and examines common misalignment problems. Apprentices will develop skills related to inspecting, troubleshooting, lubricating, and preparing couplings for removal and installation by using dial indicators and laser aligners. This course will also discuss types and principles of clutches and brakes. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**ELECTRICITY FOR THE MMMP TRADES...**examines basic electrical terms and theory. Apprentices will learn motor wiring, multimeter use as well as lockout tagout as it applies to electricity. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**EQUIPMENT INSTALLATION FOR THE MMMP TRADES...**will layout equipment installations, plan for moving equipment, and set and level equipment. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**FASTENERS FOR MMMP TRADES...**provides apprentices with a chance to compare fasteners and their uses, analyze fastener failures, and install mechanical fasteners. This course also covers drilling and tapping application. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**GEARS, GEARBOXES, GEAR ASSEMBLIES FOR MMMP...**compares gear types and applications. Apprentices will develop skills inspecting gear assemblies, troubleshooting gear problems, removing gears and components, and reassembling gear drive systems. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**HYDRAULICS FOR MMMP TRADES...**provides instruction to apprentices concerning many aspects of inspecting, servicing, and troubleshooting hydraulic systems and components. Apprentices will learn safety related issues and be taught proper safety procedures for working with hydraulic systems and components. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**MACHINE LUBRICATION FOR THE MMMP TRADES...**examines the types, principles and applications of machine lubricants and lubricating systems. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**MATH FOR MMMP TRADES...**examines math concepts as they relate to millwrights and machine maintenance. Apprentices will develop skills related to converting fractions to decimals; using both standard and metric systems; applying basic algebra to solving problems; computing area, volume, mass, and torque; using trigonometry; and using math charts, tables and references in support of common work processes. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**MECHANICAL POWER TRANSMISSION FOR MMMP TRADES...**examines drive transmission systems and their applications, including roller chains. Apprentices will develop skills inspecting power transmission systems and troubleshooting mechanical drive systems. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**METALLURGY FOR MMMP TRADES...**develops apprentice skills regarding metallurgical concepts. Apprentices will compare various metals and their applications, apply metallurgical techniques to work processes, test metals for hardness, and examine heat treating applications. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PACKINGS, SEALS, GASKETS FOR MMMP TRADES...**will examine packings, seals, and gaskets and compare materials and applications. The skills in layout, cutting, inspecting, removing, and installing these components will be developed. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PIPEFITTING AND VALVES FOR MMMP TRADES...**introduces apprentices to principles, application and types of pipe, materials, fittings, tubing, and valves, and develops skills related to layout, installation, and maintenance. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PNEUMATICS AND COMPRESSED AIR FOR MMMP TRADES...**provides instruction to apprentices concerning many aspects of inspecting, servicing, and troubleshooting pneumatic systems and components. Apprentices will learn safety related issues and be taught proper safety procedures for working with pneumatic systems and components. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PRECISION MEASUREMENTS FOR MMMP TRADES...**develops apprentice skills in precision measurement. Types of measuring instruments will be compared and then measuring skills using tapes, steel rules, micrometers, calipers, indicators, and gauges will be developed. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PREVENTIVE AND PREDICTIVE MAINTENANCE FOR MMMP TRADES...**examines both preventive and predictive maintenance concepts as they apply to millwright work processes and machine maintenance including vibration and lubrication analysis. Apprentices will develop skills related to assessing machine conditions and faults based on both preventative and predictive maintenance. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PRINT READING FOR MMMP TRADES...**explores reading prints commonly used by millwrights and machine maintenance workers. Course competencies include comparing types of prints, interpreting structural drawings, identifying parts from prints, and developing apprentice sketching drawing skills. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**PUMPS FOR THE MMMP TRADES...**compares different pump types including centrifugal, diaphragm, gear, vane and their applications. Apprentices will complete a field inspection of pumps and learn how to troubleshoot, remove, overhaul, and install and perform preventative maintenance on pumps. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**RIGGING FOR MMMP TRADES...**will compare types of rigging equipment and their uses; determine safe loads, rig and crib loads, and move a load with cranes and hoists, including signaling. Course will also cover usage and the safety of ladders and scaffolding. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**SAFETY, TOOLS AND TORQUE FOR MMMP TRADES...**examines safety as it relates to hand and power tools as well as theory and application of torque in the Maintenance/Millwright trade. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**SHEET METAL AND STRUCTURAL STEEL FOR MMMP TRADES...**compares types of sheet metal and tools used by the trade. Apprentices will develop skills related to fabricating sheet metal and structural steel, including layout, bending and forming, as well as erecting structural steel. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**VACUUM SYSTEMS FOR MMMP TRADES...**introduces principles of vacuum systems and interpreting vacuum system schematics. Apprentices will then develop skills related to installing, repairing, replacing and applying troubleshooting principles to vacuum systems and components. Course examines preventive maintenance techniques commonly used on the job. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met

**WELDING FOR MMMP TRADES...**compares common welding processes and develops apprentice skills related to welding, cutting, heating and using oxy-gas. Welding with arc, MIG and TIG is included, along with common cutting and joining techniques. CONDITION: 504231 Millwright Apprentice or 504641 Maintenance Technician Apprentice requirements met